

CHEMSCAN APPLICATION SUMMARY

WATER CHLORAMINATION PROCESS CONTROL

STATEMENT OF THE PROBLEM

Chloramination of water is performed to produce a more stable disinfectant compared to free chlorine. Chloramine has been shown to reduce the formation of THM and other disinfection by-products by as much as 80%, while reducing certain taste and odor problems. In some parts of the US, especially the Midwest and south, as many as one third to one half of the utilities serving over 50,000 customers currently practice chloramination.

CHLORAMINATION PROCESS STRATEGIES

There are three typical strategies for creation of chloramine in potable water. All involve the addition of ammonia and free chlorine in the process:

- 1. Concurrent addition** allows a very short direct contact time for free chlorine and water before reacting with ammonia. This method optimizes use of free chlorine as a primary disinfectant while reducing the formation of THM in the water.
- 2. Preammoniation**, where ammonia is fed upstream from the chlorine addition point, provides the lowest possible THM formation and better taste and odor control, but somewhat less effective disinfection than either concurrent addition or post ammoniation.
- 3. Post ammoniation** provides a substantial free chlorine contact period prior to the addition of ammonia and the formation of chloramine. This achieves maximum disinfection but may also maximize THM formation.

The optimum chlorine dose for monochloramine formation is based on a Cl_2 to $\text{NH}_3\text{-N}$ ratio of 4.5 to 1. Many utilities practicing chloramination routinely add chlorine and ammonia at a ratio of between 3 to 1 and 5 to 1. A 5 to 1 weight ratio or less will suppress the decomposition of monochloramine into dichloramine and trichloramine in the water. The objective is to maintain the process at the peak of the breakpoint curve or slightly to the left of the peak, which represents the maximum concentration of monochloramine (NH_2Cl) prior to any dichloramine formation (See Figure 1).

TRADITIONAL MONITORING METHODS

Optimization of chloramine treatment variables requires accurate feed rate control to ensure a consistent Cl_2 to $\text{NH}_3\text{-N}$ ratio and a desired total chlorine residual in water leaving the treatment plant typically in the range of 2.0 to 4.0 mg/l as Cl_2 . Control systems used by many utilities are inadequate for accomplishing this objective, because total chlorine analysis alone cannot locate a specific point on the breakpoint curve. Manual feed control and flow pacing strategies may not be adequate for control in the presence of a variable chlorine demand. Downstream chlorine residual monitoring may not adequately define the state of the process, since the same total chlorine residual can be achieved at any of three different locations on the breakpoint curve, each representing a different chlorine species resulting from very different chlorine feed rates.

CHEMSCAN ANALYTICAL METHOD

The ideal control strategy for chloramination is one that can perform an actual direct measurement of free ammonia, total ammonia, monochloramine and total chlorine.

ChemScan Process Analyzers can detect free ammonia at concentrations as low as 0.02 mg/l as N. This analysis will allow a small but measurable residual of free ammonia to be maintained, thus assuring that the process remains at or near the peak of the breakpoint curve. Nitrification problems can be avoided and ammonia or chlorine feed rates can be optimized based on the analysis of free ammonia in the chloraminated water. Free ammonia may also be a desirable parameter for control of a preammoniation process, especially if there is a substantial distance between the point of ammonia addition and the point of chlorine addition.

ChemScan uses an idiometric method to measure monochloramine and total chlorine. This method speciates these forms by controlling pH and reaction time in the sample cell. Using this process eliminates variability of measurements from multiple devices.

When chlorine and ammonia are within normal operating ratios of between 3 to 1 and 5 to 1, all of the chlorine should be combined in the form of monochloramine. At low Cl₂ to N ratios, some ammonia may be uncombined and at high Cl₂ to N ratios some chlorine may be in mono-chloramine, di-chloramine or tri-chloramine or free chlorine forms. Total chlorine analysis detects chlorine in both free and combined forms and reports the value as Cl₂.

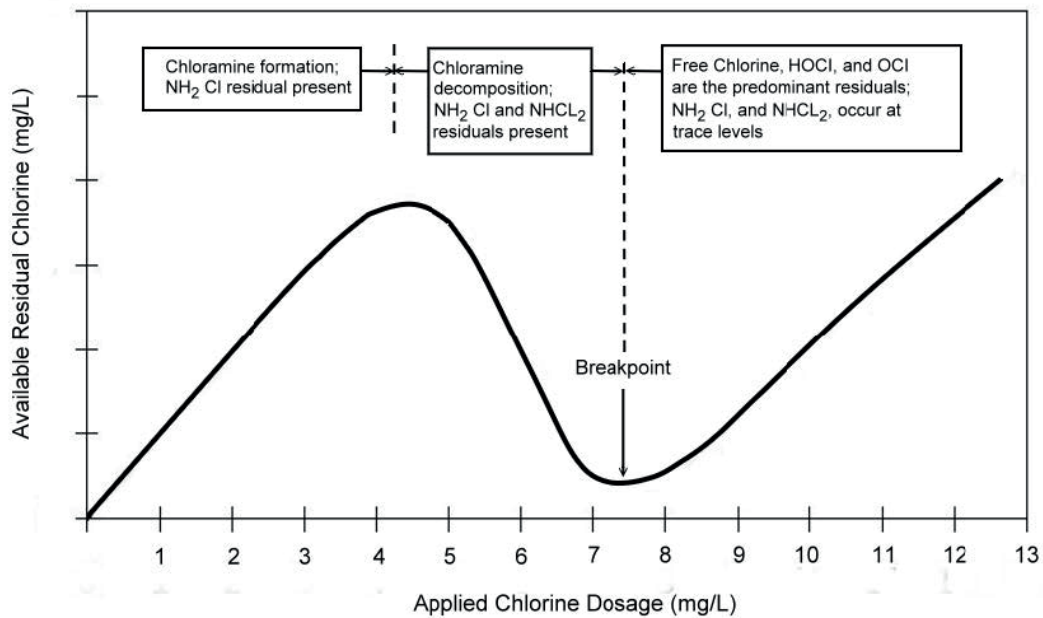
APPARATUS

A single ChemScan UV-2150/S Analyzer can detect free ammonia, total ammonia, monochloramine and total chlorine from one or two sample points in the process.

Table 1

	NH ₃	NH ₃ -N	NH ₂ Cl	Cl	Cl ₂
Mol Wt	17	14	51	35	71
Eq ppm	1.00	0.82	3.00	2.06	4.18
	5.00	4.12	15.00	10.29	2.88
	10.00	8.24	30.00	20.59	41.76

ppm species B = ppm species A *MW Species B/MW Species A
(MW = molecular weight)



Theoretical breakpoint curve showing increasing amounts of chlorine added to a fixed amount of ammonia.